



Hammer Unions



Figure 100 Threaded 1000 PSI CWP
Economical Low Pressure Union

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT100-2	2	5.29	6
HUT100-3	3	11.60	5
HUT100-4	4	17.75	3
HUT100-6	6	44.40	1
HUT100-8	8	69.90	1



Figure 400 Threaded 4000 PSI CWP
Medium Pressure Union

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT400-2	2	11.00	4
HUT400-3	3	19.60	2
HUT400-4	4	29.65	1



Figure 200 Threaded 2000 PSI CWP
General Purpose Union

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT200-1	1	1.55	30
HUT200-2	2	4.55	12
HUT200-3	3	11.70	5
HUT200-4	4	19.00	3
HUT200-6	6	44.40	1
HUT200-8	8	71.45	1



Figure 602 Threaded 6000 PSI CWP
Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT602-1	1	3.75	4
HUT602-2	2	12.90	4
HUT602-3	3	22.80	2
HUT602-4	4	37.04	1



NEW SIZES

Figure 206 Threaded 2000 PSI CWP
General Purpose Union With O-Ring in Male Sub for Improved Sealing

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT206-2	2	4.60	12
HUT206-3	3	11.80	5
HUT206-4	4	19.10	3
HUT206-6	6	45.00	1
HUT206-8	8	66.00	1



Figure 1002 Threaded 10,000 PSI CWP
Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT1002-2	2	12.60	4
HUT1002-3	3	22.60	2
HUT1002-4	4	36.10	1

See applications and specifications on page 29.

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.



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Figure 602 Butt Weld 6000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUW602-2	2	13.85	4
HUW602-3	3	26.30	2
HUW602-4	4	37.90	1



Figure 1002 Butt Weld 10,000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUW1002-2	2	13.95	4
HUW1002-3	3	25.80	2
HUW1002-4	4	37.50	1



Figure 1502 Threaded 15,000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT1502-2	2	18.96	2
HUT1502-3	3	27.56	2



Figure 1502 Butt Weld 15,000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUW1502-2	2	20.00	2
HUW1502-3	3	29.10	2
HUW1502-4	4	78.55	1

Specifications

Features & Benefits

- Applications include oil, gas, air, and water
- Unions conform to NACE, ISO and DNV standards
- Color coded for easy identification
- CWP (Cold Working Pressure) is the maximum pressure at 70°F (+21°C)
- Unions are completely interchangeable with competitors of like products

Material Specifications

- ASTM Grade 65-45-12
- ASTM A-105
- ASTM A29
- NPT threads conform to ASME B1.20.1
- Elastomer seals are BUNA-N

CWP Rating @ 70°F (+21°C)

Figure 100	1000 PSI
Figure 200	2000 PSI
Figure 206	2000 PSI
Figure 400	4000 PSI
Figure 602	6000 PSI
Figure 1002	10,000 PSI
Figure 1502	15,000 PSI

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Hammer Unions - Barbed



Figure 206 Barbed 300 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUB206-4	4	32.00	1

Specifications

Features & Benefits

- Suitable for fracking water and sand slurry applications
- Interchangeable with all Figure 206 Hammer Unions
- Versatility of barbs allow for use with either interlocking crimp ferrules or crimp sleeves
- Eliminates leak paths created with threaded fittings

Material Specifications

- Hammer nut conforms to ASTM A-105
- Working pressures up to 300 PSI with interlocking crimp ferrules
- Elastomer seals are BUNA-N
- Zinc plated machined malleable iron hose barbs

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